



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3560-043
Job Sheet 168768



Part No: D3560-043

Job Qty: 2 ea

Part Name: Arm Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/22/17

Job Tracking No:

Due Date: 12/8/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D IPP Rev:A New Issue 07.05.24 EC IPP Rev B ECN 987 07.10.09 EC IPP Rev:C ECN1048 07-12-18 DD verified by: EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		12/7/17	0.00	0.00	Start Up Large Fab-2		D.M.L 17-12-14
130	Packaging	2 pcs		12/7/17	0.00	0.00	Packaging1		CPC DEC 14 2017
140	Large Fab	2 pcs		12/7/17	0.00	1.68	Large Fab 2		CPC
150	QC	2 pcs		12/7/17	0.00	0.00	QC5		PD 17-12-14
160	QC	2 pcs		12/7/17	0.00	0.00	QC9		PD 17-12-14
170	HandFinish	2 pcs		12/7/17	0.00	0.26	HandFinish1		BEB 17-12-15
180	QC	2 pcs		12/7/17	0.00	0.00	QC7		CPC
190	Small Fab	2 pcs		12/8/17	0.00	0.07	Small Fab		CPC DAE 38
200	QC	2 pcs		12/8/17	0.00	0.00	QC5		9-89
210	Packaging	2 pcs		12/8/17	0.00	0.00	Packaging3		
220	QC21-SA	2 Ea		12/8/17	0.00	0.00	QC21		

Part Op 140 - 1-Weld assembly as per dwg D3560 10- from half way point weld the rest of the first side (ease off pedal near end)
Descriptions: 11- same for remaining side (ease off pedal near end)
190 - 1-Press bushing in D3560 arm per dwg D3562
210 - *** STOCK IN STEP CELL***

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3560-3 B149363 → 1	2	5	0	0
	D3592-1 F156261 → 2	2	0	0	0
190-Small Fab	D2808 F164464	2	41	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S021797

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Arm Weldment

PART NO: D3560 – 043

Revision:

Operation: Start up Operation

Change No:

Mfg Date: 12/14/17

Job No: 168768